

## OPA 6

### Single Mode Laser with Dynamic Beam

High Power Single Mode Laser with Dynamic Beam for material processing. By using Coherent Beam Combining (CBC) technology, we are able to offer high-power, high brightness fiber laser with ultra fast beam steering, beam shaping and power modulation. The dynamic beam high power laser enables mid-process control of the laser output. Configurable parameters, at MHz speed, including: beam spot size and shape, focal distance and power modulation.

**The dynamic beam allows faster processing with better quality and finish.**



### Capabilities

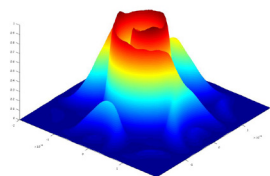
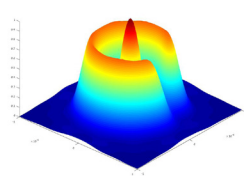
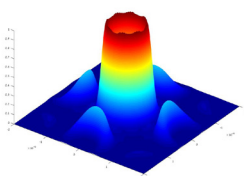
- Beam steering, shaping and focusing at MHz speed
- Variable beam shape and size at MHz speed
- Power modulation at 5KHz speed
- Full digital, real time control over beam shape and position
- Remote operation
- Large depth of focus
- Obliteration of post processing operation

### Applications

- Remote materials processing
- 2D/ 3D Thin and thick metal processing
- Processing of aluminum, stainless steel and other metals
- Cutting, Welding, Drilling, Sintering
- Additive Manufacturing
- Surface treatment

### Possible beam shapes

The OPA 6 arrives with 20 different beam shapes, more shapes can be added by demand using software



## OPA 6

### Single Mode Laser with Dynamic Beam

| Laser Characteristics   | OPA6 – 8kW | OPA6 - 14 kW   | OPA6 - 21 kW |
|---|------------|--|--------------|
| Power Output, kW (Min, Typical, Max)  | 7, 8, 9.5  | 12.7, 14, 15   | 20, 22, 23   |
| Power Tunability (%)  |            | 10-100   |              |
| Power Stability (%)   |            | ±2   |              |
| M <sup>2</sup>  |            | <1.1   |              |
| Operating Mode  |            | CW-QCW (5KHz)  |              |
| Central Wavelength, nm  |            | 1065 ± 5   |              |
| Polarization  |            | Circular   |              |
| Spot Diameter<br>(depends on the lens and according to the customer's demand) |            | 50 – 300   |              |
| Range of Beam Steering - Beam Diameter Multiplier                             |            | 5.9  |              |
| Point to Point Jump Speed, ns   |            | 25   |              |
| Electrical Characteristics  |            |  |              |
| Voltage, 3-phase, VAC   |            | 230  |              |
| Typical Consumption (kW)  | 40         | 60   | 90           |
| Cooling   |            |  |              |
| Cooling Capacity (kW)   | 22         | 44   | 66           |
| Water Flow Rate (LPM)   | 173        | 235  | 379          |
| Temperature (C°)  |            | 20 ± 0.5   |              |
| Dimensions and Weight   |            |  |              |
| Optical Cabinet Dimensions (W*D*H) mm   |            | 1940*966*1405  |              |
| Power Supply Cabinet Dimensions (W*D*H) mm                                    |            | 8kW – 567*817*700<br>14kW - 567*817*1350<br>21kW – 1135*817*1350   |              |
| Optical Head Dimensions (W*D*H) mm  |            | 675*745*635  |              |
| Weight (Optical cabinet, Power supply cabinet, Optical head-AOH)              |            | 1.2T (Optical cabinet)<br>8kW - 220Kg, 14kW – 300kW, 21kW – 600Kg (Power supply cabinet)<br>115Kg (Optical head – AOH) |              |

